

## Technical Data Sheet

# Durostone<sup>®</sup> UPM 203

GFK-UP

### Typical characteristics

- Polyester (UP) resin matrix
- Reinforced with an e-glass roving mat
- UPGM 203 acc. to EN 60893

### Typical industries

- Switchgear
- Renewable Energies
- Electrical Industry
- Electrical Insulating Components
- Generator and Motor

	Test method	Unit	Guideline value
<b>Mechanical properties</b>			
Density	ISO 1183	g / cm <sup>3</sup>	1,85
Flexural strength <sup>⊥</sup>	ISO 178	MPa	130
Modulus of elasticity in flexion <sup>⊥</sup>	ISO 178	MPa	9000
Compressive strength <sup>⊥</sup>	ISO 604	MPa	250
Tensile strength II	ISO 527	MPa	70
Impact strength II (Charpy)	ISO 179	kJ / m <sup>2</sup>	40
<b>Thermal properties</b>			
Flammability	UL 94	/	V0 / 3mm
Coefficient of linear expansion II	TMA (Mettler)	10 <sup>-6</sup> x K <sup>-1</sup>	15 - 30
Temperature index	IEC 60216	T.I.	155
Insulation class	IEC 60085	/	F
<b>Physical properties</b>			
Water absorption (4mm thickness)	ISO 62	%	0,2
<b>Dielectrical properties</b>			
Electric strength 90°C under oil <sup>⊥</sup>	IEC 60243	kV / mm	12
Electric strength 90°C under oil II	IEC 60243	kV/25mm	75
Relative permittivity (50 Hz)	IEC 60250	ε <sub>r</sub>	4,5
Comparative tracking index	IEC 60112	CTI	600
Insulation resistance after 24 h water immersion	IEC 60167	Ω	5 x 10 <sup>8</sup>

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)



⊥ = perpendicular to the lamination || = parallel to the lamination

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[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 25/05/2026 • Release: 09/10/2024 • Version: 4.0  
PIM-ID: 716628 • PIM-Code: 1096-76-9.12.10-7.6.11.7.4-13  
Company-IDs: 20000-1

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